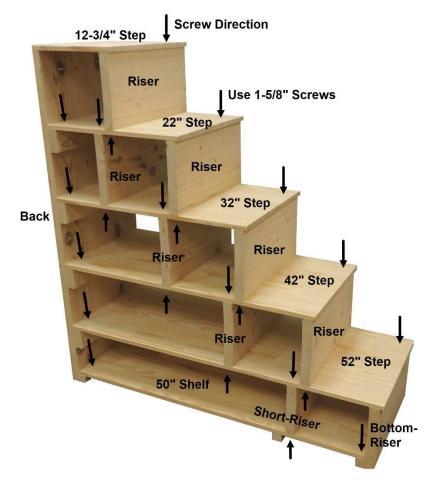
Stairs with Open Shelves Assembly Instructions 8/3/23

The Stairs have either 4 or 5 steps and are 10" - 24" wide. The instructions and photo below shows the 5-Step 53" long unit. Follow the parts list shown below for your specific unit. First assemble all the pieces without screws to see how they all fit together. All Steps will have pencil marks to indicate where to place the risers. Then assemble with screws.



Parts included for each size

- **4-Step 43" Long Unit:** 4-Step Back, Bottom-Riser, Short Riser, (5) Risers, Parts Bag, 40" Shelf, Steps: 12-3/4; 22"; 32"; 42".
- **4-Step 53" Long Unit:** 4-Step Back, Bottom-Riser, Short Riser, (5) Risers, Parts Bag, 50" Shelf, Steps: 22-3/4; 32"; 42"; 52".
- **5-Step 53" Long Unit:** 5-Step Back, Bottom-Riser, Short Riser, (7) Risers, Parts Bag, 50" Shelf, Steps: 12-3/4; 22"; 32"; 42"; 52".
- **5-Step 63" Long Unit:** 5-Step Back, Bottom-Riser, Short Riser, (7) Risers, Parts Bag, 60" Shelf, Steps: 22-3/4; 32"; 42"; 52"; 62".

5 Step 53" Long Unit Instructions

Attach with 1-5/8" Screws

Attach the **Short-Riser** to **50**" **Shelf** from below the shelf. Then attach the Shelf to the **Back** & **Bottom-Riser** from above the shelf.

Attach (2) **Risers** to the **52**" **Step** from below the step. Then attach the Step to the **Back** & **Bottom-Riser** from above the step.

Attach (2) **Risers** to the **42**" **Step** from below the step. Then attach the Step to the **Back** & **Riser** from above the step.

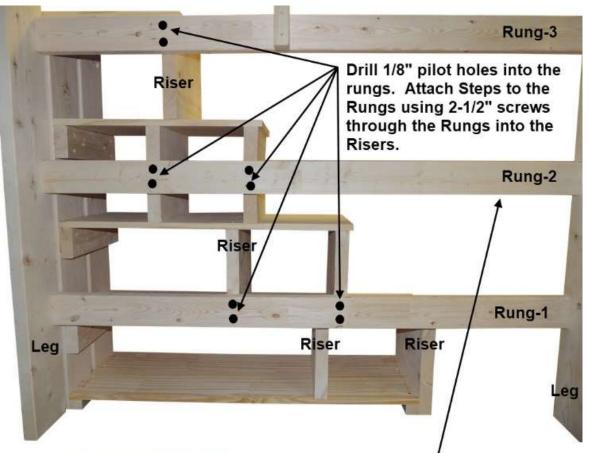
Attach (2) **Risers** to the **32**" **Step** from below the step. Then attach the Step to the **Back** & **Riser** from above the step.

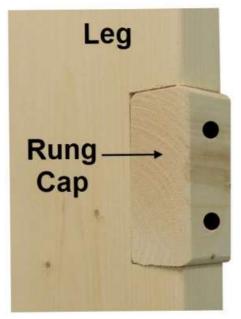
Attach (1) Riser to the 22" Step from below the step. Then attach the Step to the **Back** & **Riser** from above the step.

Attach the **12-3/4**" **Step** to the **Back** & **Riser** from above the step.

Attaching the Stairs to the Standard Bed with built-in Horizontal Ladder Rungs

The Stairs may be attached to either end of the bed. Once you decide on placement you need to pre-drill pilot holes into the rungs to match up with the Risers.



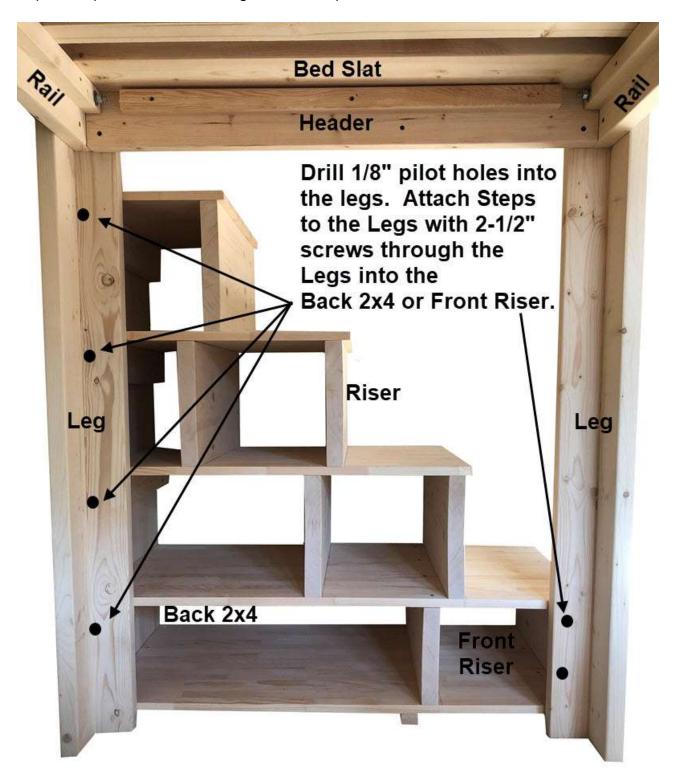


Please Note. If you did not order the Long Desk, L-Shaped Desk or the U-Shaped Desk, you do not need to attach the Second Rung to the Legs. We will provide you with Rung Caps to fill in the Notch in the Leg. This will give you better access to the shelves from underneath the bed.

A Rung Cap is a 1-1/2" length of the end of a 2x4 and installed with 2-1/2" screws.

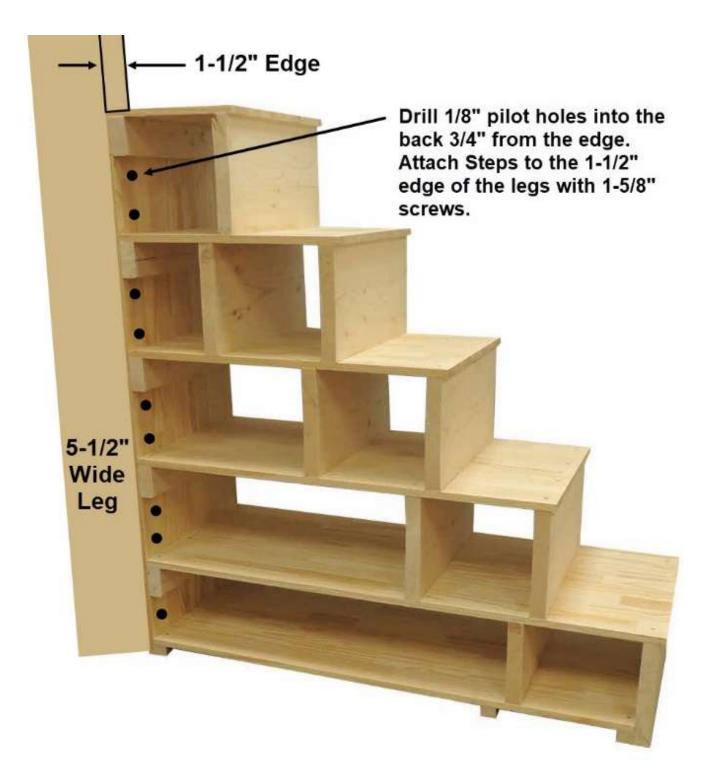
Attaching the Steps to the Open Ends Bed

The Steps & Shelves may be attached anywhere on the bed. Once you decide on placement you need to pre-drill pilot holes into the legs to match up with the Back 2x4 and the Front Risers.



Attaching the Stairs to the 1-1/2" Leg Edge

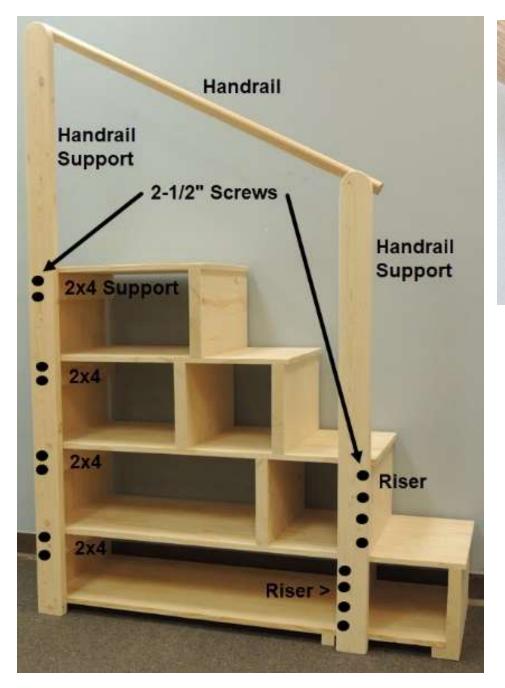
Use this set of instructions when you want to attach the steps to the leg's 1-1/2" edge.



Install Optional Handrail

Place a small bead of glue on the Handrail Support where it touches the Steps. Attach the Handrail Supports with 2-1/2" screws wherever you see a pilot hole. Drive the screws very slowly into the Steps making sure you are hitting the center of the 2x4 support or riser underneath.

Attach the handrail brackets and the handrail anywhere on the Handrail Supports. Measure your child to determine the best placement for his or her height. Attach the bracket with the (3) long screws into the Handrail Support and the (2) short screws into the Handrail.



Handrail Bracket

