

# End-To-End Beds Assembly Instructions

9/18/24

End-To-End Beds are two beds with the ends attached together. The beds may be a combination of Loft and or Bunk Beds. They may share a center ladder, stairs, platform or they each may have their own entrance. Each bed is a separate bed and you will first assemble each bed separately following the standard assembly instructions, then join them together. Since each bed is customized to your specifications, we will send you pictures of your beds and any additional custom assembly instructions needed. Included in the hardware bag is a 1/8" drill bit for drilling any additional pilot holes as needed.

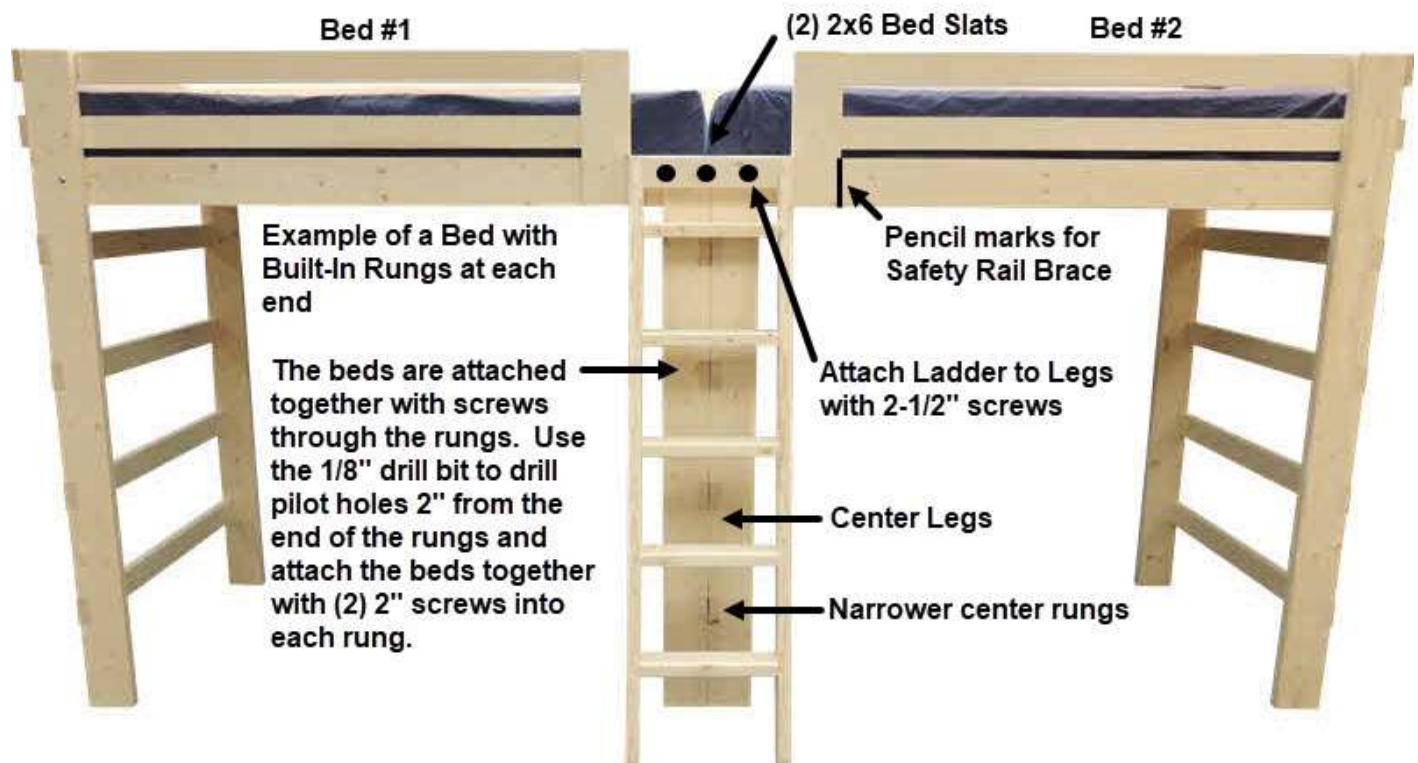
Page 1 instructions are for beds with built-in center ladder rungs and the Angled Front Ladder.

Page 2 is for beds with Open-Ends with L-Shaped legs.

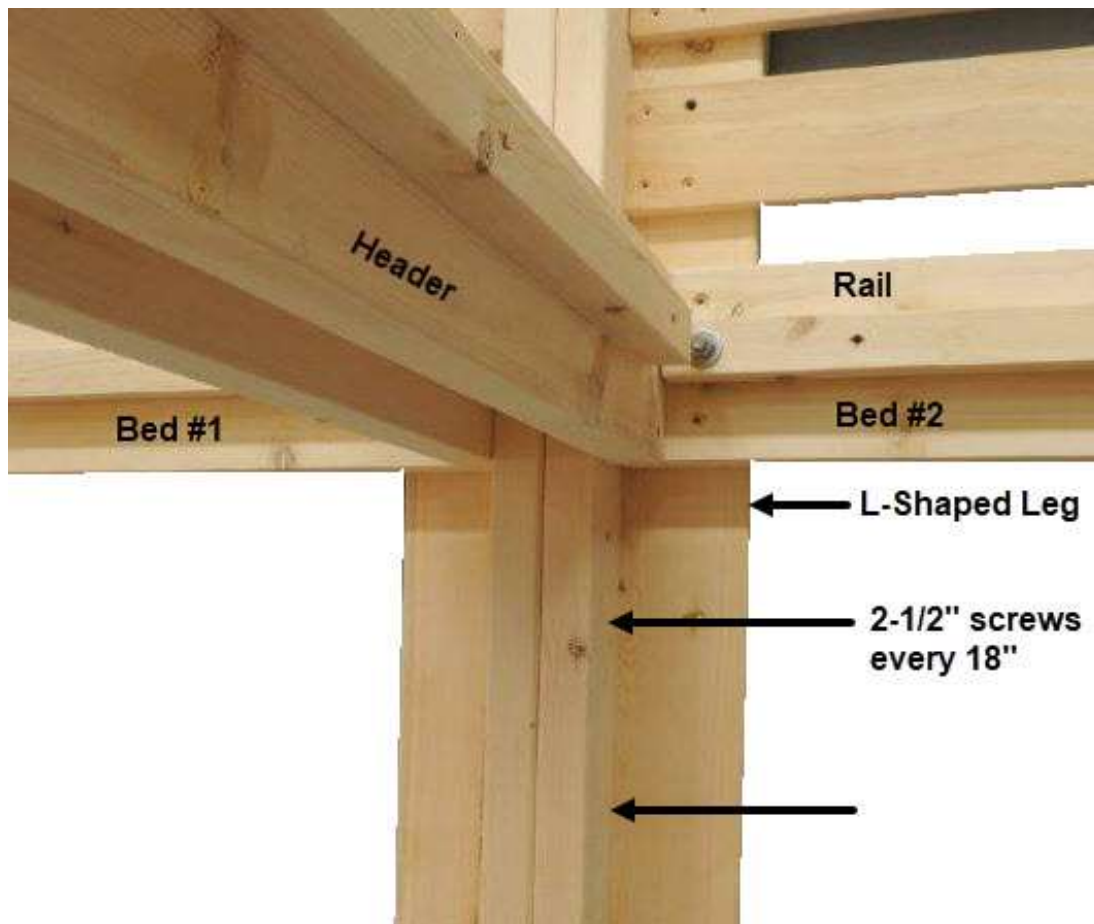
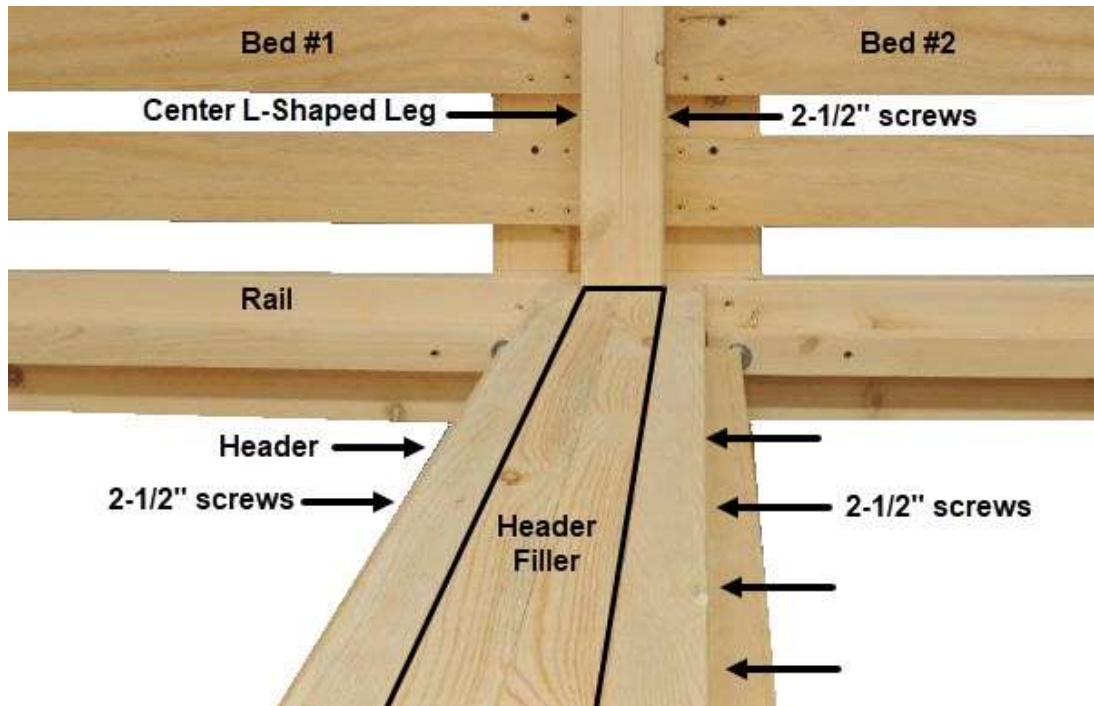
Page 3 is for beds with the Vertical Front Ladder.

In some cases depending on your bed's configuration, we may provide you with (2) 2x6 Bed Slats to be used where the beds are joined together. This will give you a wider space with bed slats between the mattresses.

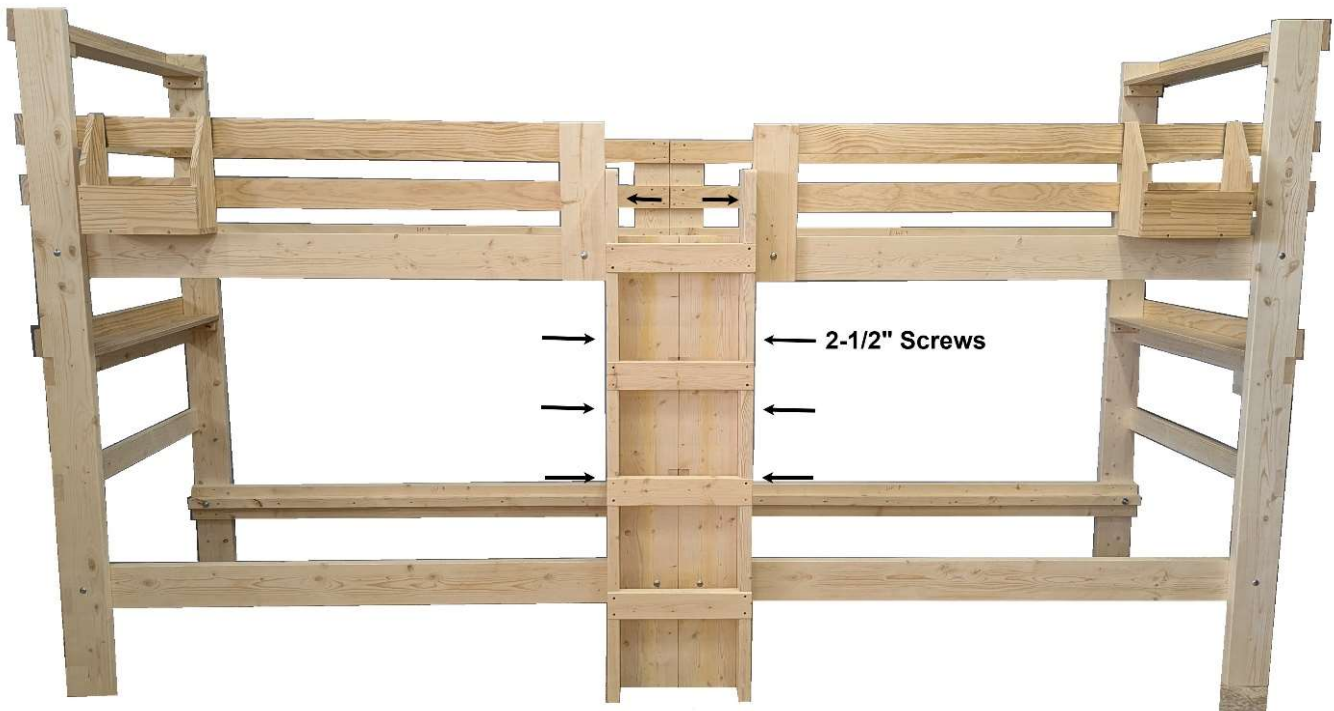
For our standard beds with Built-In Ladder Rungs at each end (first picture), the Rungs for the Center Legs are made narrower to avoid any gaps between the beds when assembled together. The Rungs are labeled **"Bed 1 or 2: Foot Rung where beds meet"**. Use those rungs for the center legs.



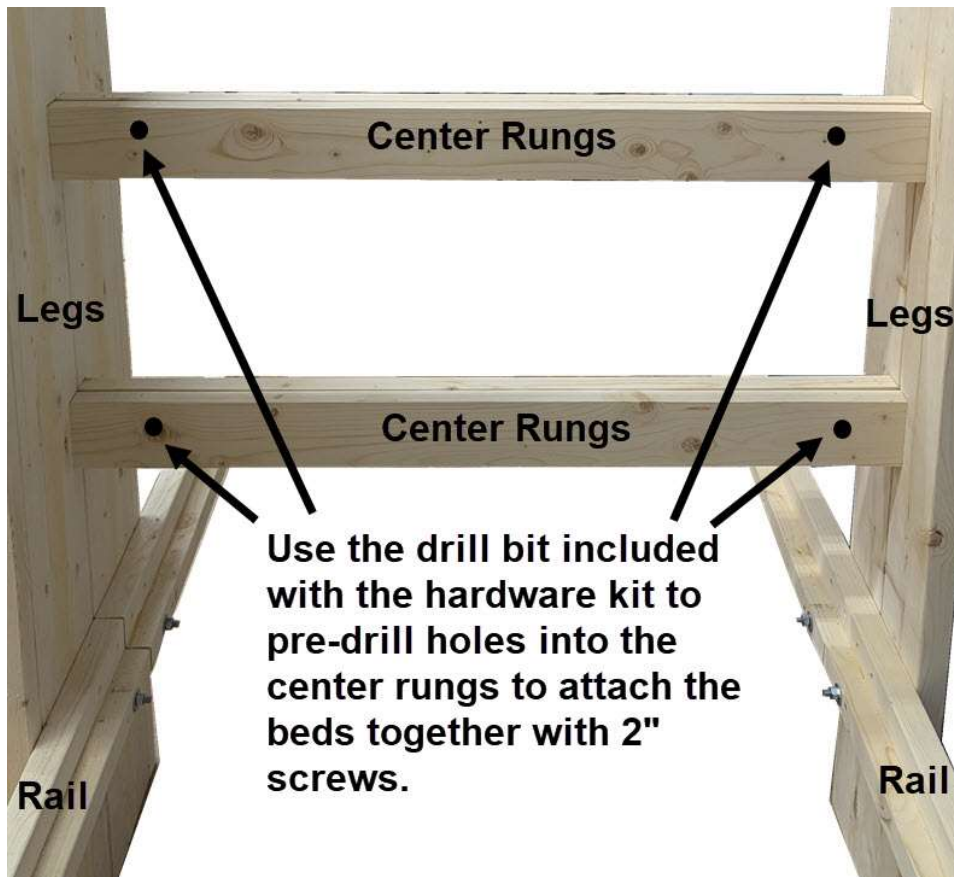
Follow this set of instructions for Open-Ends beds with L-Shaped Legs. Attach the L-Shaped Legs together with 2-1/2" screws. Install the Header Filler between the headers and install with 2-1/2" screws.



## Beds with a Vertical Front Ladder



To assemble the beds, follow the Loft /Bunk Bed Assembly Instructions Once the frames are assembled, the beds can be attached together using the center rungs where the beds meet or the L-Shaped Legs. Using the drill bit included in the hardware bag drill 2 holes on each side of the rungs or legs as shown below. Attach the rungs together using the included 2" screws.



Ladder Assembly, follow page 9 of the assembly instructions to assemble the ladder. Place the ladder over the front center legs and attach using 2-1/2" screws in the predrilled holes.

Next add the 2x6 Safety Rail Braces. The bottom of the braces will be even with the bottom of the mattress rail and rest against the ladder. Attach the braces using a carriage bolt and 2-1/2" screws into the predrilled holes above and below the slat rails on the back side of the mattress rails.