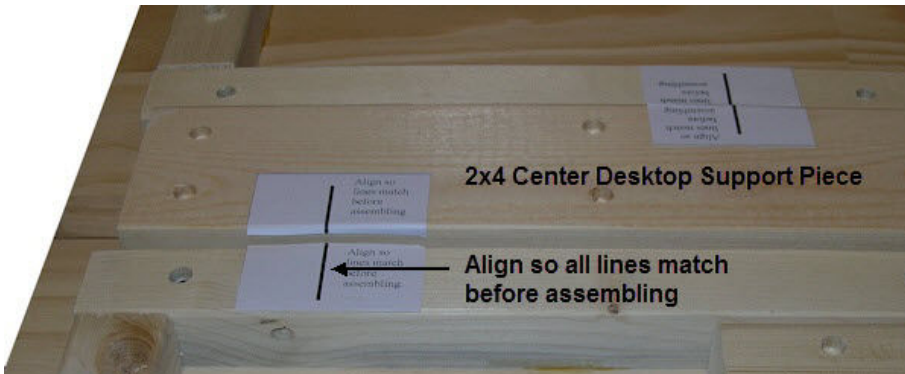


Double Depth Long Desk Assembly Instructions

The double depth long desk are two long desks that are attached together to form a 40" deep desk.



First assemble each of the long desks separately following the normal assembly instructions using steps 1-5 only.

Once you are at Step 6 follow the instructions below:

Note:

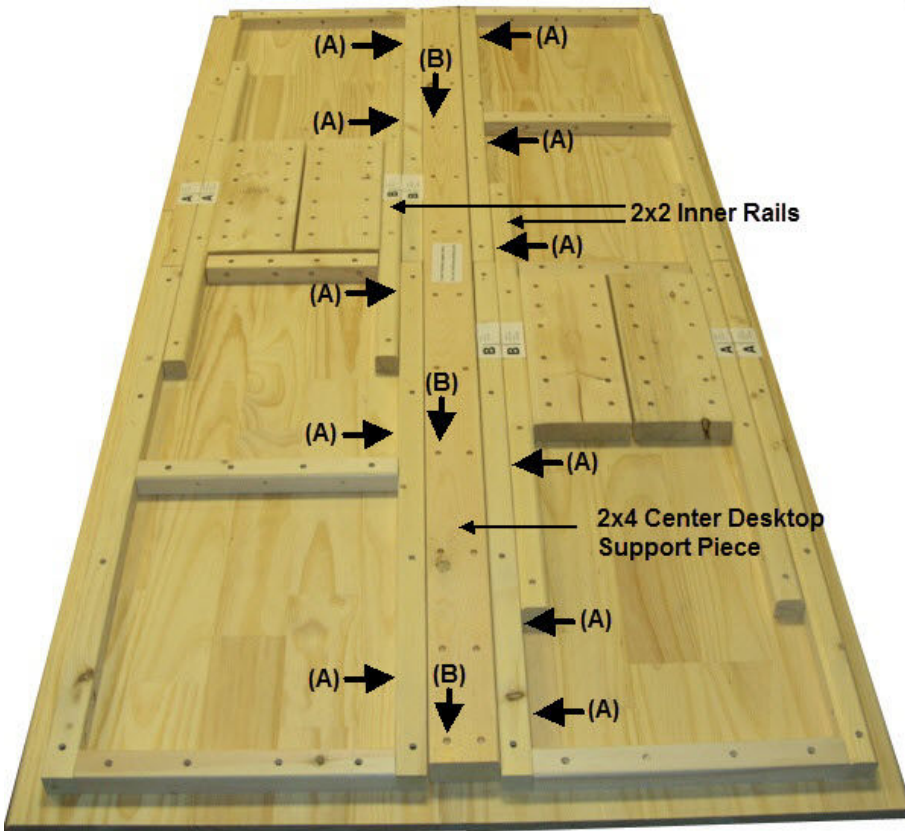
- The Center Desktop Support Piece is a 2x4 that goes the length of the desk. It is used to connect the two desks together.
- (A) are 2-1/2" screws that attach through the side of the desktop into the center support.
- (B) are 1-5/8" screws that attach the center support piece to the desktop.
- The long edges of the desk have a rounded and a flat edge. The flat edges are to be attached together. Make sure there is no sawdust on the edges of the desks where they are attached.

Place the two desktops on the floor face down and line them up as shown in diagram #2.

Remove the 2x2 inner rails from the desktops. You will attach them later.

Place some glue on the bottom side of the center support piece. Place the center support between the desks and align all the lines as shown in diagram #1.

Attach the center support to the left desktop using (B) 1-5/8" screws into the pre-drilled holes.



Attach the left desktop to the center support using (A) 2-1/2" screws into the pre-drilled holes.

Now take the left desktop and place it on the second rung towards the back of the loft. If the long desk doesn't fit exactly between the rungs you can move the legs in or out slightly to make the long desk fit between the rungs.

Now place the right desk on the loft lining it up with the left desk.

Working from underneath, attach the right desktop to the center support using (A) 2-1/2" screws into the pre-drilled holes. This will draw the two tops tightly together. There will be a small gap between the center support and the 2x2 rail. Attach the center support to the right desktop using (B) 1-5/8" screws into the pre-drilled holes.

Now complete remaining installation following steps 6 – 9 of the long desktop instructions. Make sure you wait a few hours to let the glue dry completely before placing any weight on the desk.